

**GOODYEAR**

▼  
BECAUSE NOT ALL TIRES  
ARE THE SAME

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## Retreads



More kilometres per tyre and  
significant cost savings



Produced by Goodyear Europe  
169/0604/LUX-ENG  
[www.goodyear.com](http://www.goodyear.com)

**NEXT TREAD**  
Innovative Retreading Solutions



# Retreading

More kilometres, more performance, more value. Same tyre.

There are a good many years in a Goodyear truck tyre. That's because it's built with maximum retreadability in mind. Depending on the life it leads and the way it's treated, it can be retreaded several times. And when it is, you lose nothing and gain a great deal. You get a full guarantee on first retreads from Goodyear or any Goodyear Authorised Retreader. You get an identical tread pattern to new tyres, as well as similar tread compounds. And because you do, you get even more kilometres and more value from a tyre you've come to trust. This is a guide to the complete range of Goodyear retread products from high performance to great value.

## Goodyear authorised retreaders

Goodyear's own retread facilities have been bolstered by a network of Goodyear Authorised Retreaders working to Goodyear specifications and using only Goodyear materials and designs. Full technical support is provided by Goodyear retreading specialists.



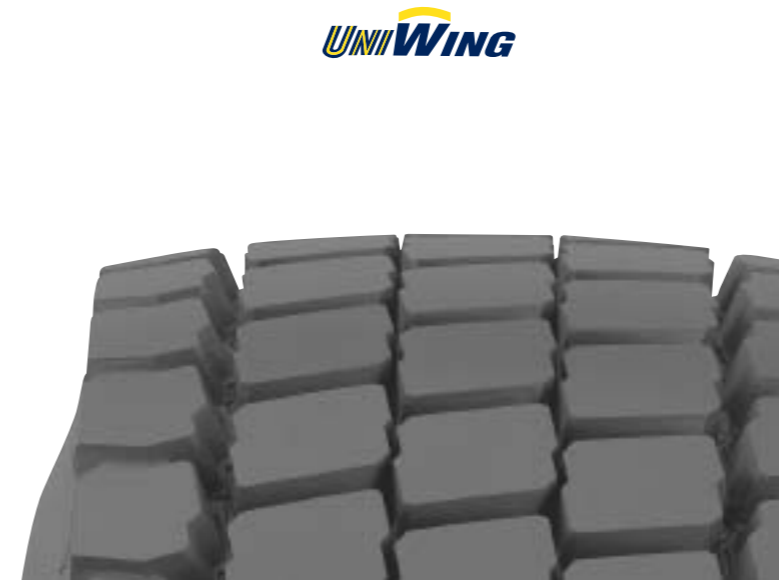
The spliceless UniCircle tread ring is slid over the buffed casing using special UniCircle equipment.



**UNICIRCLE**

UniCircle is the result of state-of-the-art precured retreading technology. Specially designed equipment buffs the tyre casing to produce the right undertread depth and surface texture to seat and cement the precisely contoured, pre-moulded tread.

- perfect casing/retread uniformity
- excellent balance
- low vibration
- even wear
- unparalleled kilometre performance



**UNIWING**

UniWing retreads use advanced precured retreading technology. UniWing retreads have:

- a good level of uniformity
- excellent kilometre performance



UniWing retread contoured strip with wings.

UniWing retreads are available in many widths and tread patterns.



**UNITAC | BELTAK**

UniTac retreads use a flat precured tread strip.

- available in a wide range of tread patterns
- excellent value



UniTac/Beltak retread strip with uniform thickness.

UniTac/Beltak retread strips are commonly used for a wide variety of transport applications.

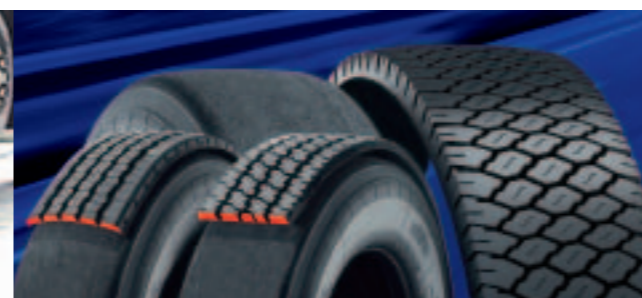
Truckforce: a pan-European truck tyre management network. Unrivalled service standards. Expert assistance and information.

Highly professional truck tyre specialists equipped with the most technically advanced tools throughout Europe.

Any Truckforce dealership in Europe can provide your tyres with a new tread which means many more kilometres of successful hauling.

TVTrack is Goodyear developed software which helps to optimise truck tyre performance.

24 hours a day, 7 days a week, Europe-wide breakdown service for minor and major tyre repairs.



Service line 24/7

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+32 (0) 11 220 710

goodyearservline24@ebts.be

# Retreading

## Goodyear tread patterns

Transport mode	Long Haul			Regional Haul			Mixed Service			Off Road	Municipal	Winter
Driving conditions	Long distances, continuous rolling, constant high speeds over good road surfaces, extremes of temperature.			Frequent cornering, city kerbs, country lanes and motorways, pot-holes and bad road surfaces, acceleration and braking, traffic jams, roundabouts and open roads.			Mud and gravel, water and sand, sharp stones, highways and country roads.			Sharp rocks, slippery mud, pot-holes, water, snow and ice, temperature extremes and hidden hazards .	Frequent stop and go, acceleration and braking, tram rails, potholes, frequent turns, scuffing against kerbs.	Snow and ice, temperature extremes, sharp stones, water, unexpected surface changes.
Longitudinal forces on tyre	low  high			low  high			low  high			low  high	low  high	low  high
Lateral forces on tyre												
Road surface aggressivity												
Family name	Marathon			Regional			Omnitrac			Offroad	Metro	Ultra Grip
PRODUCT	UNICIRCLE	UNIWING	UNITAC	UNICIRCLE	UNIWING	UNITAC	UNICIRCLE	UNIWING	UNITAC	UNIWING	UNICIRCLE	UNICIRCLE
Availability of most popular precured retread patterns	Steer			Steer			Steer			Steer		
	CPS328 G391			RHS CPS328 G391						MCS		
	G267 G267 G167			G267 G267 G167 G124			G188			WTD		
	LHD LHD G267			RHD RHD G267			MSD MSD G386			ORD G159 BS G443		
	LHT CPS328 G391 G159			RHT* CPS328 G391 G159								
Trailer			Trailer			Trailer			Trailer			
G465 LHT G465 G291			G465 G465 G291			MST						

LHD = Drive Tyres LHT = Trailer Tyres

RHS = Steer Tyres RHD = Drive Tyres

MSD = Drive Tyres MST = Trailer Tyres

ORD = Drive Tyres






MCS = Steer Tyres

\* In preparation

# Retreading

## Goodyear retread sizes

## New life for worn tyres

Family name	Marathon			Regional			Omnitrac			Offroad	Metro	Ultra Grip
PRODUCT	UNICIRCLE	UNIWING	UNITAC	UNICIRCLE	UNIWING	UNITAC	UNICIRCLE	UNIWING	UNITAC	UNIWING	UNICIRCLE	UNICIRCLE
Most popular sizes available or in preparation (other sizes and tread patterns available)												
	245/70R19.5	CPS328 / G391 / G167			CPS328 / G391 / G167							
	265/70R19.5	CPS328 / G391 / G167 / G267 / LHD	G267		CPS328 / G391 / G167 / G267 / RHD	G267		MSS				
	285/70R19.5	CPS328 / G391 / G167 / G267 / LHD	G267		CPS328 / G391 / G167 / G267 / RHD	G267						
	305/70R19.5	LHD	G267		RHD	G267						
	435/50R19.5	LHT										
	9.00R20	CPS328			CPS328							
	10.00R20	CPS328 / G391 / G167			CPS328 / G391 / G167							
	11.00R20	CPS328 / G391 / G167 / G267 / LHD		RHD	CPS328 / G391 / G167 / G267 / RHD				MSD		ORD	
	12.00R20	CPS328 / G391 / G267 / LHD	G267		CPS328 / G391 / G267 / RHD	G267		MSD	MSD		ORD	
	11R22.5	CPS328 / G391 / G167	G291 / G167		CPS328 / G391 / G167							
	12R22.5	CPS328 / G391 / G167 / G267 / LHD	G291 / G167	RHD	CPS328 / G391 / G167 / G267 / RHD				MSD	G188	ORD	
	13R22.5	CPS328 / G391 / G267 / LHD			CPS328 / G391 / G267 / RHD	G267		MSD	MSD	G188	ORD	
	275/70R22.5	CPS328 / G391 / G167 / G267 / LHD			CPS328 / G391 / G167 / G267 / RHD	G267					MCS	
	305/70R22.5	LHD	G267		RHD	G267						
	315/70R22.5	LHD	LHD		RHD							
	295/80R22.5	LHD	LHD	G267	RHS / RHD	CPS328 / G391 / G267 / RHD	G267		MSD	G188	ORD	G443
	315/80R22.5	G267 / LHD	LHD	G167 / G267	RHS / G267 / RHD	RHD	G267	MSD*	MSD		ORD	G443 / WTD*
	295/60R22.5		LHD	G267		RHD	G267					
	315/60R22.5	LHD										
385/65R22.5	G465	G465	G159	G465 / RHT*	G465	G159	MST					
12.00R24		G167			G267 / RHD				MSD	ORD		

\* In preparation